

# Animal Feed Process Mill, Office and Warehouse



Location:  
Dalton New Bridge,  
Thirsk, North Yorkshire



Client:  
l'Anson Bros Ltd



Value:  
£27 million



Civil Engineering

Structural  
Engineering

Building Consultancy

Geotechnical and  
Geoenvironmental  
Engineering

Project  
Management

Specialist services

Supply and construction of state-of-the-art feed mill with 30/60 tph capacity. Works included the design and construction of the piled foundations, warehouse and external yards areas and associated services.



The Process Mill was then constructed as a turn key product to include all building elements, equipment and commissioning.

## Engineering and Design Factors

The foundations had to be adapted to cater for the poor ground conditions and the fact that the turnkey supplier wanted to erect the building from floor slab.

## Description of the Works

Duties provided include Project Management, Contract Administration / Employers Agent as well as full design services and Principal Designer role. The works are split in to two packages with the foundations, civils, warehouse & office fit out under the Principal Contractor using the JCT ICD 2016 contract and the Process Mill building, cladding & equipment under a turnkey provider using the JCT D&B 2016 contract whilst under the supervisor of the Principal Contractor. Most of the building works are valued in sterling whilst the Process Mill equipment & associated works are in euros. The project has involved bringing all statutory services on to a green field site on the edge of a former airfield, with numerous planning conditions to be satisfied.

## Core services

Civil Engineering / Structural Engineering / Project Management

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## Sectors

Industrial, Manufacturing and Petrochemical